

10500

DOUBLE HUNG PICTURE WINDOW-2

03/24/10

DESCRIPTION DRAWING NO.

Parts List E7332

Cutting List

O Configuration E7333

O Configuration E7333.1

Detail Drawings

Vertical Section

Fixed E7334.1

Fixed E7334.1.1

Horizontal Section

Fixed E7334.2

Fixed E7334.2.1

Fabrication Drawings

Part No. 8902 – Weep Hole Locations, Frame Sill E7336.1

PARTS LIST DOUBLE HUNG PICTURE WINDOW-2 10500 SERIES

3/24/2010

PART NO.	DESCRIPTION	COMPANY	REMARKS
8902	MAIN FRAME	MIKRON	
6544	SETTING BLOC 7/8" IG	MIKRON	
6554	SETTING BLOCK 3/4" IG	MIKRON	
6177	GLAZING BEAD 7/8" IG	MIKRON	
6255	GLAZING BEAD 3/4" IG	MIKRON	
1/16X3/8	GLAZING TAPE - FOAM		

Nominal Window Size : 0.0" x 0.0"


Cut Back From Rough Opening : .500"

	DESCRIPTION	PART#	QTY	LOGIC	CUT LENGTH	FT RQRD	lb/FT	\$/lb	TOTAL lbs	TOTAL \$
A	Head	8902	1	W			.606			
A	Sill	8902	1	W			.606			
A	Jamb	8902	2	H			.606			
C	Fixed Bead (horiz)	6177	2	W - 2.124			.019			
C	Fixed Bead (vert)	6177	2	H - 2.124			.019			
Totals										

Fixed Glass - 7/8" I.G.		1	W - 2.374	
			H - 2.374	

DAYLIGHT OPENING:

NOTES: 1) Logic shown is just a guideline, it may be adjusted to suit your requirements.
2) Feet required calculation includes nailfin.
3) Logic does not include weld material. Add weld material.

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			DATE: 3/24/10	TYP. WALL:
			SCALE:	DESIGNED BY:
			AREA:	DRAFTED BY: TTW
 MIKRON Quality Extruded Products <small>a Quaker company</small>		DOUBLE HUNG PICTURE WINDOW- 2 10500 SERIES CUT LOGIC	WT./FT.:	FILE NAME: E7333
				DWG. NAME: E7333

Nominal Window Size : 0.0" x 0.0"


Cut Back From Rough Opening : .500"

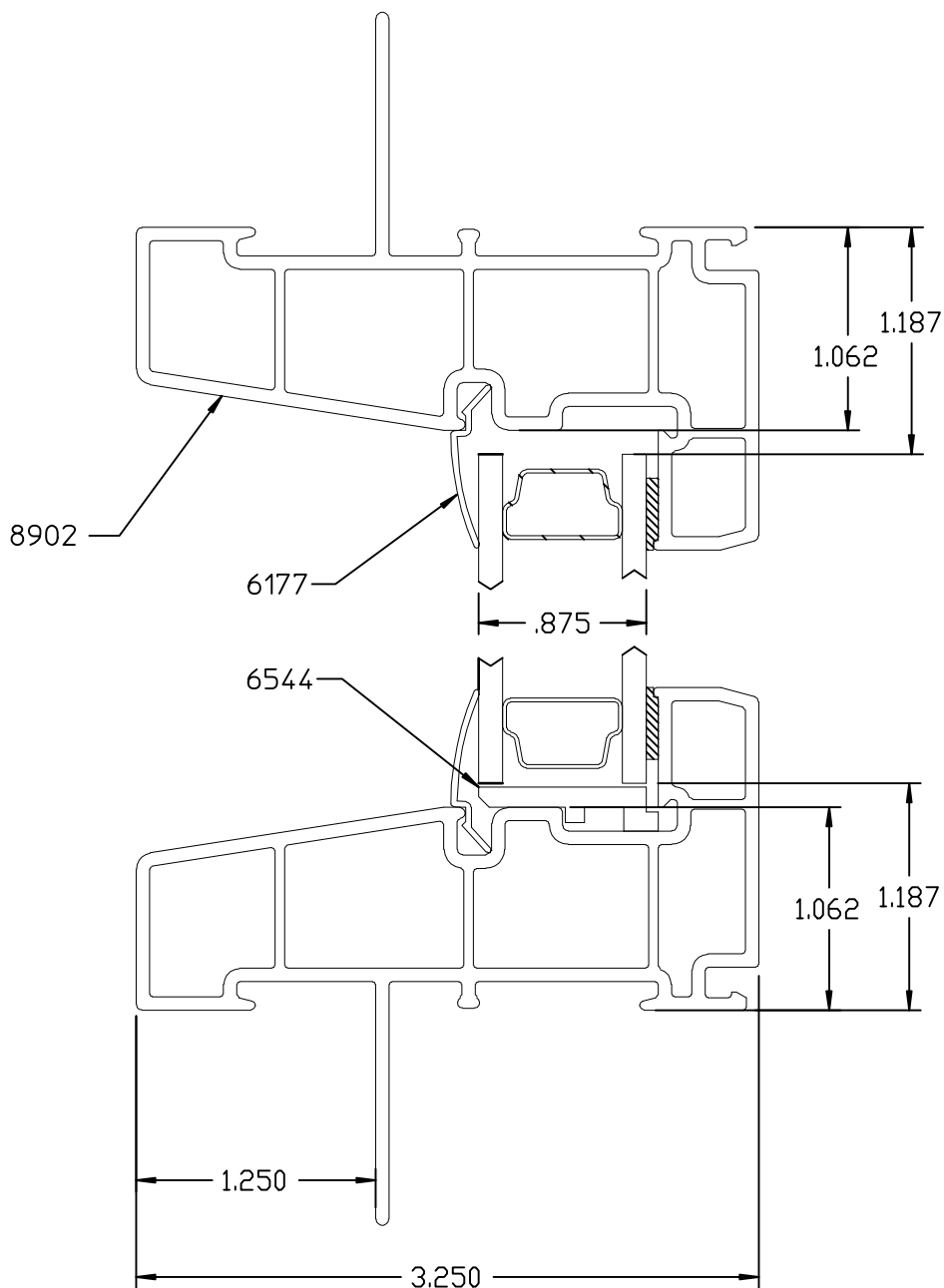
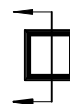
	DESCRIPTION	PART#	QTY	LOGIC	CUT LENGTH	FT RQRD	lb/FT	\$/lb	TOTAL lbs	TOTAL \$
A	Head	8902	1	W			.606			
A	Sill	8902	1	W			.606			
A	Jamb	8902	2	H			.606			
C	Fixed Bead (horiz)	6255	2	W - 2.124			.020			
C	Fixed Bead (vert)	6255	2	H - 2.124			.020			
Totals										

Fixed Glass - 3/4" I.G.		1	W - 2.374	
			H - 2.374	

DAYLIGHT OPENING:

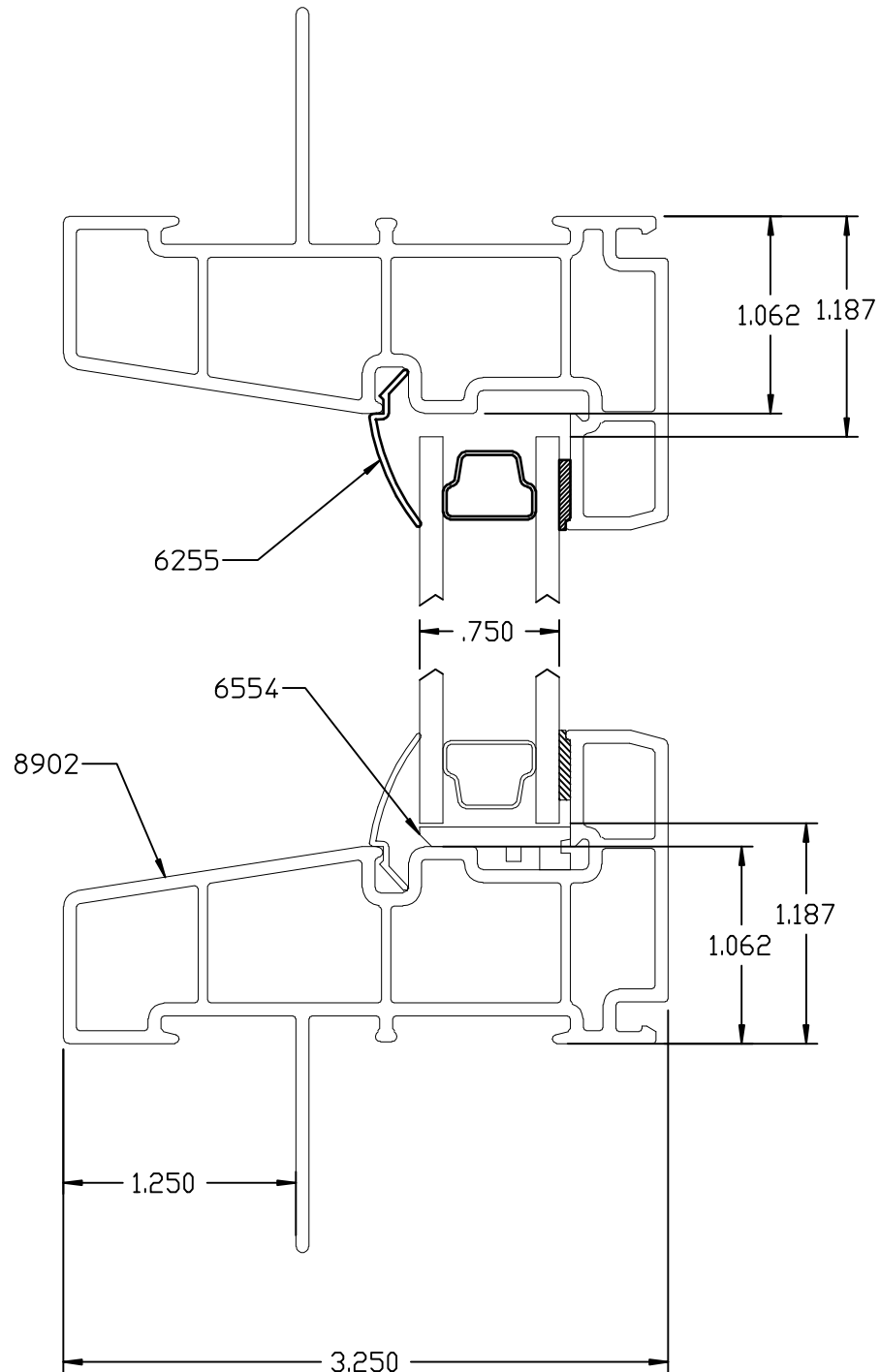
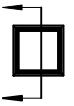
NOTES: 1) Logic shown is just a guideline, it may be adjusted to suit your requirements.
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3) Logic does not include weld material. Add weld material.

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				DWG. NAME: E7333.1



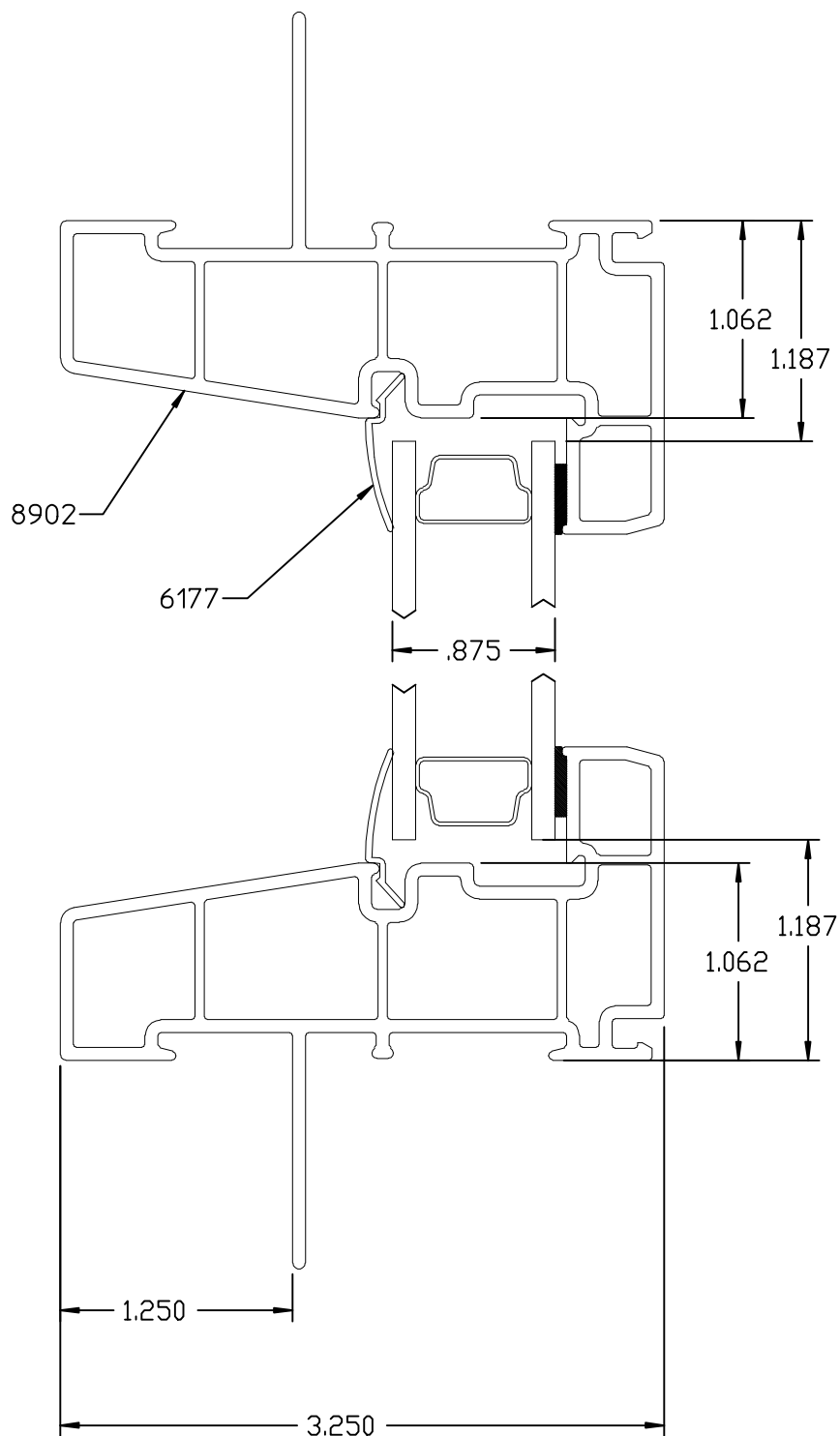
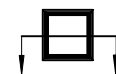
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			AREA:	DRAFTED BY: TTW
			WT./FT.:	FILE NAME: E73341
			DWG. NAME:	E7334.1



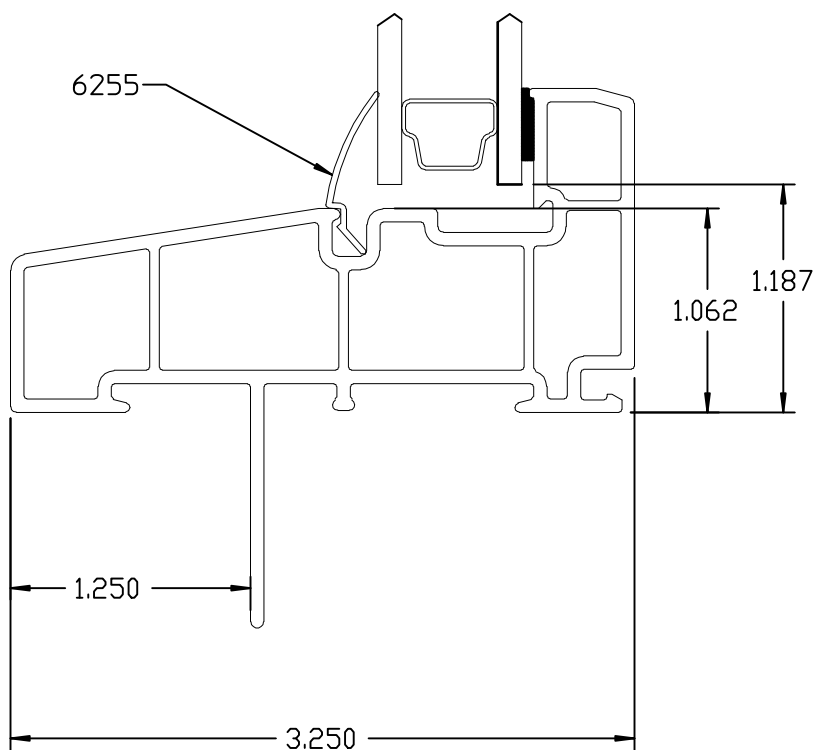
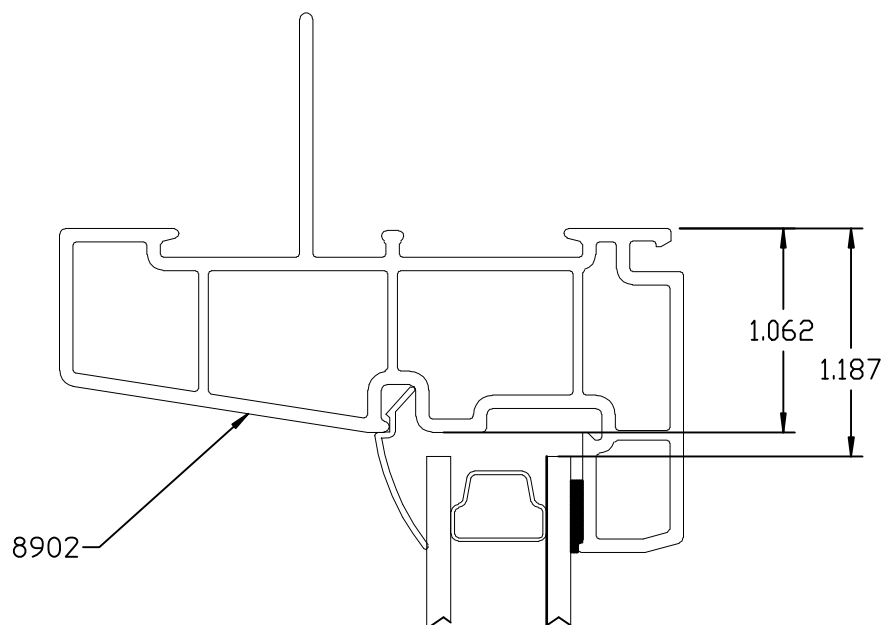
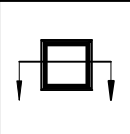
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			AREA:	DRAFTED BY: TTW
			WT./FT.:	FILE NAME: E733411
			DWG. NAME:	E7334.1.1



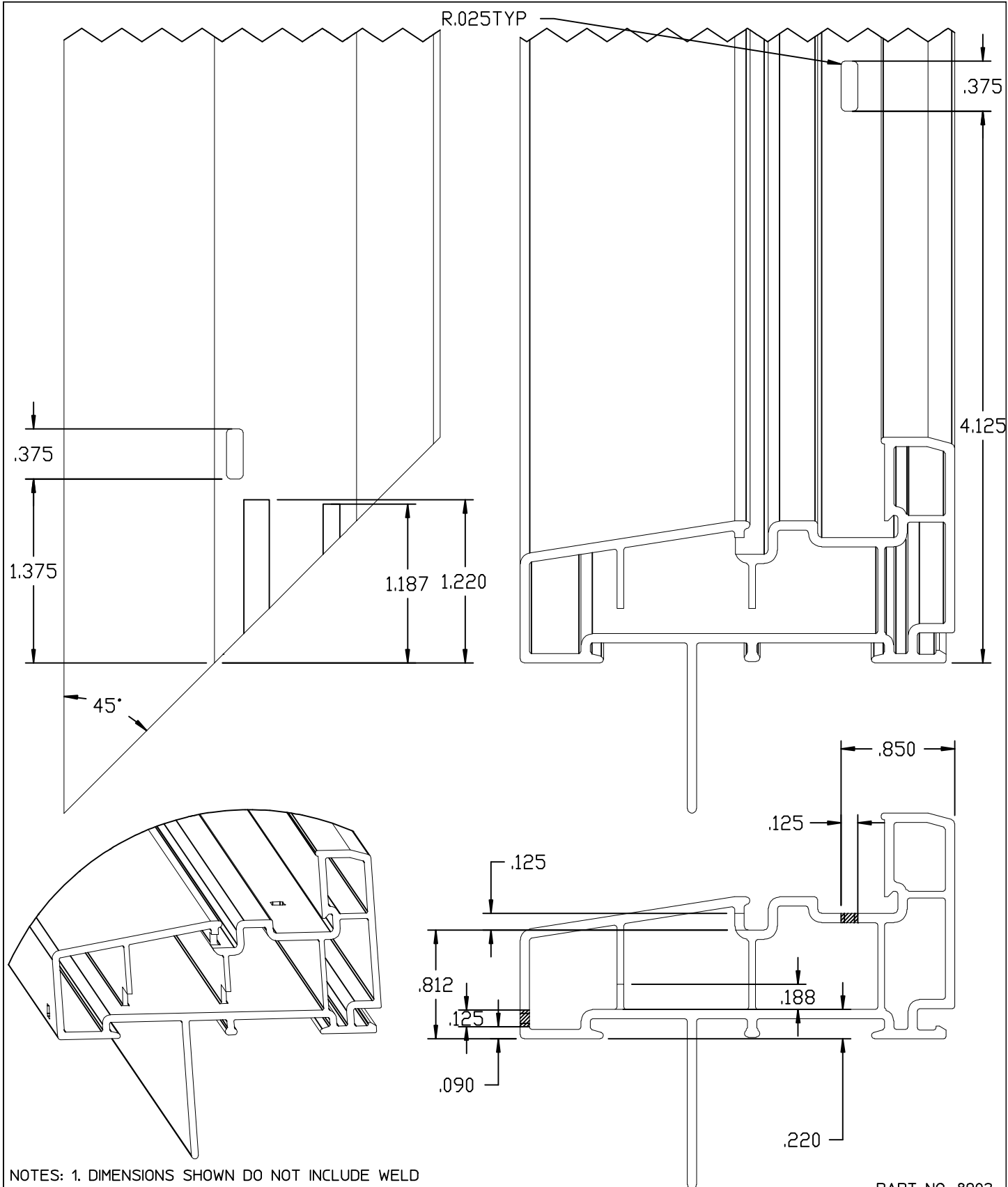
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			WT./FT.:	FILE NAME: E73342
			DWG. NAME:	E7334.2




HORIZONTAL SECTION

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			AREA:	DRAFTED BY: TTW
			WT./FT.:	FILE NAME: E733421
			DWG. NAME:	E7334.2.1



NOTES: 1. DIMENSIONS SHOWN DO NOT INCLUDE WELD
BURN OFF MATERIAL. ADD WELD MATERIAL.
2. PROCESS BOTH ENDS THE SAME.

PART NO. 8902
SILL PROCESS

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 MIKRON Quality Extruded Products	DOUBLE HUNG PICTURE WINDOW-2 10500 SERIES FABRICATION DRAWING		SCALE: 1:1	DESIGNED BY: TTW
			AREA:	DRAFTED BY: TTW
			WT./FT.:	FILE NAME: E73361
			DWG. NAME: E7336.1	